



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-9

Job Sheet 181155



Part No: D3183-9

Job Qty: 40 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 8/24/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		8/24/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	40 pcs		8/24/18	0.05	2.11	Hardinge		
120	QC	40 pcs		8/24/18	0.00	0.00	QC8		
130	Packaging	40 pcs		8/24/18	0.00	0.00	Packaging3-1		
140	QC21-SA	40 Ea		8/24/18	0.00	0.00	QC21		

Part Op 100 - Turn D3183-9 Cap as per Folio FA388
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.000	Delrin Round Bar 1" Color: Black	1.3320 ft (.0333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.000	1	19	0

1.250

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches ± 0.005	0.835 0.825		
2	Cap	0.720inches ± 0.002	0.722 0.718		
3	Cap	0.747inches ± 0.001	0.748 0.746		
4	Cap	0.010inches ± 0.010	0.020 0.000		
5	Cap	0.0311inches ± 0.0100	0.0411 0.0211		
6	Cap	0.199inches ± 0.001	0.200 0.198		
7	Cap	0.276inches ± 0.010	0.286 0.266		
8	Cap	0.039inches ± 0.010	0.049 0.029		

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Container No: S108002



Part: D3183-9

Job No: 181155

Serial No/Batch: S108002

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/05/18